

**C-1800 INSIDE STORM  
INSTALLATION INSTRUCTIONS**

1. The frame of this interior storm window has been manufactured approximately 1/8" less than the window opening. Remove the frame (header, sill, and two jambs) and place sashes in a safe, secure location to prevent from being broken during installation of the frame.
2. Measure existing frame opening and select the proper size frame for that opening.
3. Set sill into opening and center by having the same amount of clearance on both sides (See Fig. 2). Now install the #6 installation screws into the prepunched holes in the sill.
4. Now Place both jambs into opening and shim bottom end of jamb. See Figs. 3 & 4) and install the #6 installation screws into the pre-punched holes at bottom end only.
5. Place header between jambs and make sure the ends of the header are plumb with the ends of the sill. Shim head at every pre-punched hole making sure the dimension between the head and sill at the center of the frame is the same as the ends. Next, install the #6 screws (see Fig. 1)
6. Shim the top of each jamb against the head and install the # 6 installation screws (both LH and RH jambs) The frame should now be installed square. This can be checked by laying a framing square onto the sill and checking each jamb, or by measuring across diagonal corners.
7. Place sashes into their proper location. Operate Sashes to check that each sash rolls with ease and all locks engage the keeper on the jambs (locks may be optional).
8. Trim jambs and head with quarter-round mounding or to suit conditions. (See Figs. 3 & 4).