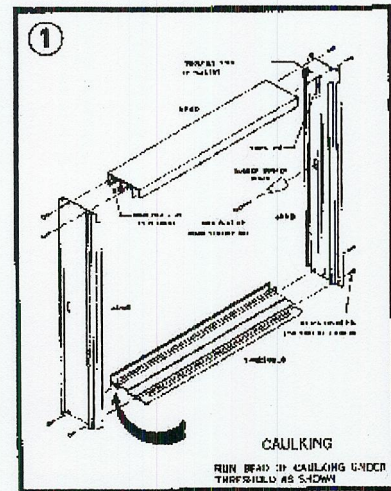
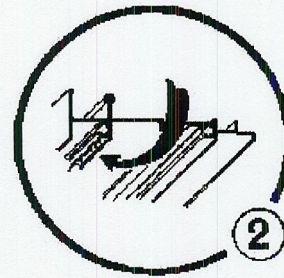


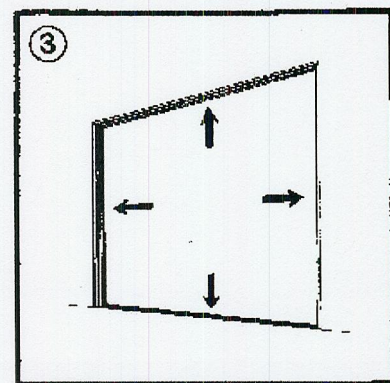
1. Position all frame sections on floor and assemble using #8 x 3/4" Truss head self-tapping screws (Fig. 1).



2. Caulk outside corners of frame from UNDERNEATH the threshold. Make sure AMPLE bead of caulking is forced in and around each contour at this joint. Run BEAD of caulking under threshold as shown (Fig. 2).

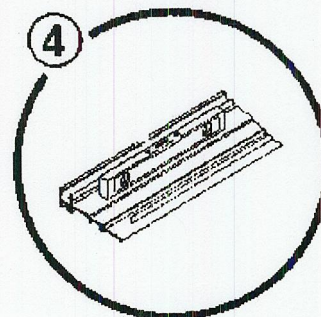


3. Center Frame in opening. Temporarily secure jambs in place using nails (Fig. 3).

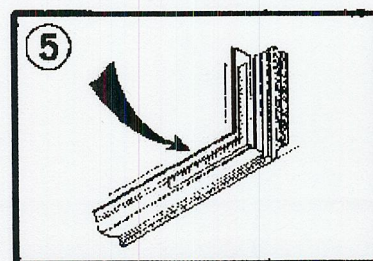




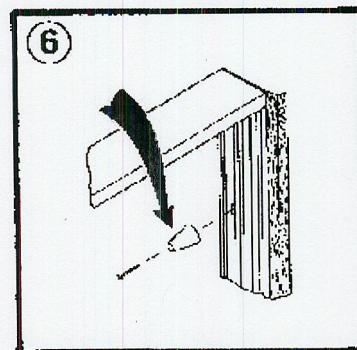
4. LEVEL THRESHOLD and shim as required. Caulk screw holes and secure to floor using #10 x 2" flat head wood screws. Threshold must be FLAT and LEVEL for proper operation of unit (Fig. 4).



5. Square and plumb the jamb rails to the threshold and shim as required. Secure jambs using #10 x 2" flat head wood screws. DO NOT BOW – DO NOT SHIM HEAD. This 1/2" space is required for possible beam settlement (Fig. 5).



6. Install rubber bumper in jamb or false jamb opposite operating vent (Fig. 6).



FRAME MUST BE SET PLUMB AND LEVEL TO ASSURE PROPER FUNCTIONING OF SLIDING PANELS.

#### Screen Installation

1. Screen Placement: With wheels retracted, place top of screen into top guide and lift bottom onto bottom track.
2. Adjusting Top and Bottom Roller Screws: Use Phillips screwdriver to adjust roller tension.

#### Variations for Different Models

- 2-Panel: Install screen door as shown above. Fasten keeper to jamb with 2 screws provided.
- 3-Panel: (Active Center): Install screen door as show. Fasten keeper to intermediate jamb "F" with screws provided. (See Fig. 7)
- 4-Panel: Install screen doors as shown above. Fasten keeper to screen astragal of OXXO screen door with screws provided. (See Fig. 8)